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Model Year Start: 2016	Model: Tacoma	Prod Date Range: [08/2015 -]
Title: VF2CM (TRANSFER): TRANSFER ASSEMBLY: REMOVAL; 2016 - 2023 MY Tacoma [08/2015 -]		

REMOVAL

PROCEDURE

1. DRAIN TRANSFER OIL

INFO

2. REMOVE FRONT PROPELLER SHAFT ASSEMBLY

INFO

3. REMOVE PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY

INFO

4. SUPPORT TRANSMISSION ASSEMBLY

INFO

5. REMOVE NO. 3 FRAME CROSSMEMBER SUB-ASSEMBLY

INFO

6. REMOVE REAR NO. 1 ENGINE MOUNTING INSULATOR

INFO

7. SUPPORT TRANSFER ASSEMBLY

- (a) Tilt the transmission assembly until the transfer assembly can be removed.

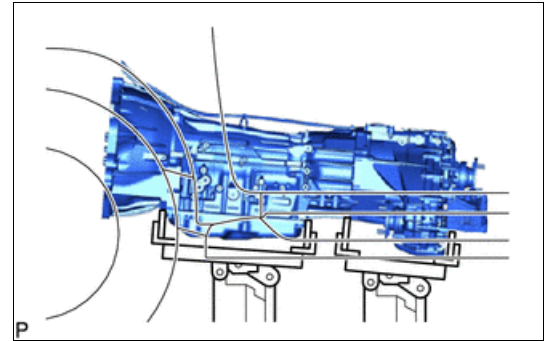
NOTICE:

Do not damage the wire harness, pipe or surrounding parts.

- (b) Support the transfer assembly with a transmission jack.

NOTICE:

Secure the transfer assembly to the transmission jack using a belt, etc. to prevent it from falling.

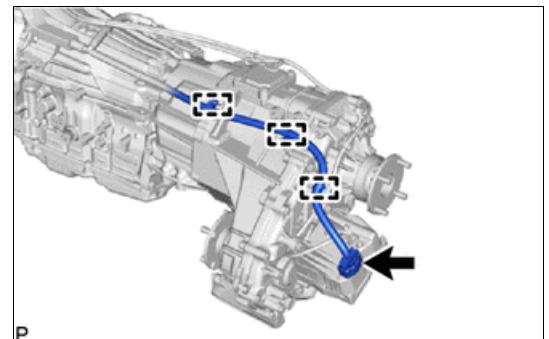


8. DISCONNECT WIRE HARNESS

- (a) for 2GR-FKS:

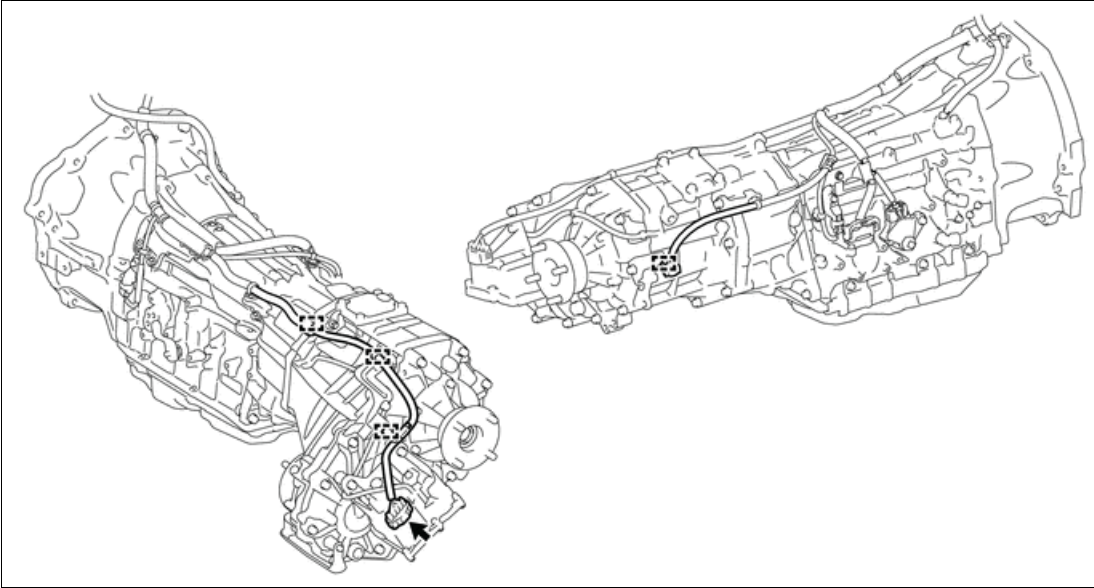
- (1) Disconnect the connector.

- (2) Disengage the 3 clamps to disconnect the wire harness.



(b) for 2TR-FE:

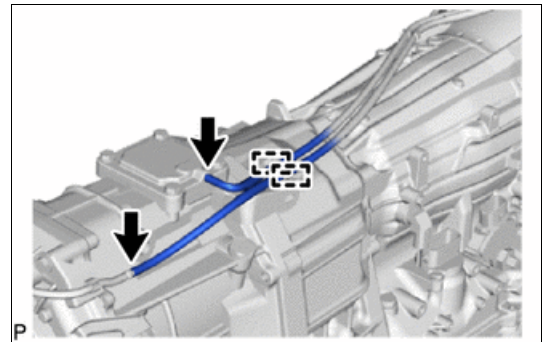
(1) Disconnect the connector.



(2) Disengage the 4 clamps to disconnect the wire harness.

9. DISCONNECT TRANSFER BREATHER HOSE SUB-ASSEMBLY

(a) Disconnect the 2 transfer breather hose subassemblies and detach the 2 clamps.

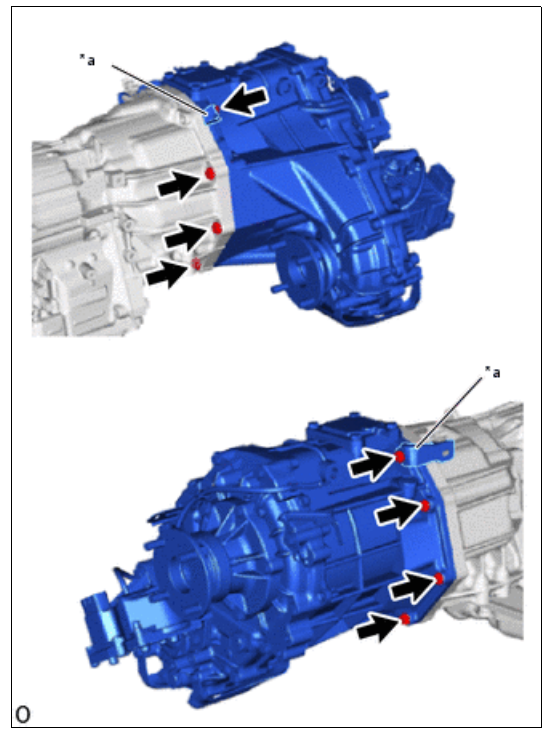


10. REMOVE TRANSFER ASSEMBLY

(a) Remove the 8 bolts and 2 clamps.

Text in Illustration

*a	Bracket
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11. REMOVE TRANSFER CASE LOWER PROTECTOR

(a) Remove the 4 bolts and transfer case lower protector.

